

Date: Friday, 23/01/2009 7:18:41 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 45090	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251055
This Issue : 23/01/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42616	Material : N/A
Written By :	Due Date : 29/01/2009 Qty: 1 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PG

PURCHASING

**Comment:** PURCHASINGIssue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-055 with Dart IPP D212-725-1-055"

Send a copy of this IPP

w 09-d. 23

2.0

D2127251055

Angle

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

ANGLE

3.0

OUTSIDE SERVICE

OUTSIDE SERVICES

**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-055 Angle _____

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-055 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:18:41 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45090

Part Number: D2127251055

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



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Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 45090	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251055
This Issue : 23/01/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42616	Material : N/A
Written By : _____	Due Date : 29/01/2009 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment : _____	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-055 with Dart IPP D212-725-1-055"

Send a copy of this IPP

w 09.01.23

2.0	D2127251055	Angle
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-055

Angle 45321

Attach serviceable tags

JAN 30 2009

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-055 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:18:41 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45090

Part Number: D2127251055

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

JAN 30 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

JAN 30 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

JAN 30 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/04 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 09-02-03

Work Order Number: 45321

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1 Dart Parts

Squawk: 1.1Discrepancy:

Fabricate D212-725-1-005, Doubler for Dart Aerospace.

Resolution:

D212-725-1-005, Doubler fabricated IAW D212-775-1 Dwg. Pg. 3, Fig. 4. Material used 2024T3 .050, Batch No.1947.

1.1 Work Done By: Sean Hannon***The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*****AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.2Discrepancy:

Fabricate D212-725-1-011 / -012 Angle for Dart Aerospace.

Resolution:

D212-725-1-011 / -012, Angle fabricated IAW D212-725-1 Dwg. Pg. 5, Fig. 6. Material used 0130" 2024 T3, Batch No. 3835.

1.2 Work Done By: Stephen Hebert***The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*****AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.3Discrepancy:

Fabricate D212-725-1-017A, Doubler for Dart Aerospace.

Resolution:

D212-725-1-017, Doubler fabricated IAW D212-725-1 Dwg Pg. 3, Fig. 3. Material used 2024T3 .050 Batch No 1947.

1.3 Work Done By: Sean Hannon***The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*****AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.4Discrepancy:

Fabricate D212-725-1-055, Angle for Dart Aerospace

Resolution:

D212-725-1-055, Angle fabricated IAW D212-725-1 Dwg Pg. 24, Fig. 5. Material 2024T3-T3511 , Batch No .7336

1.4 Work Done By: Alvin Werner***The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*****AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****